

Control instruments for quality assurance Standard gauges

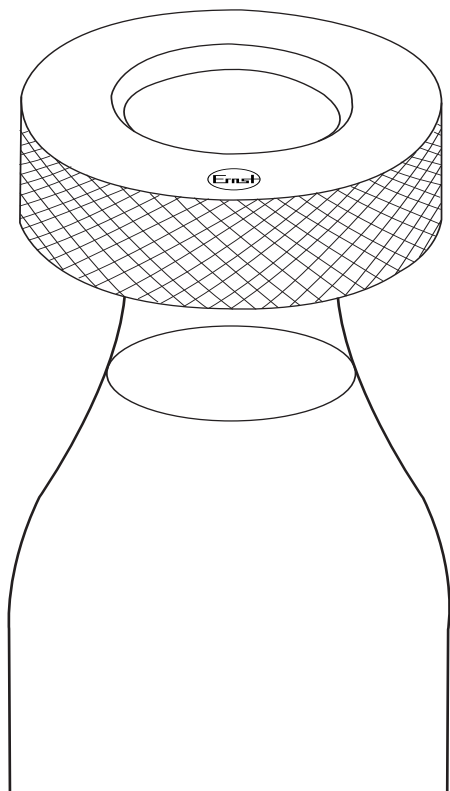
These standard gauges are a simple means of checking closed crowns for correct closing (crimping diameter).

Closed with insufficient crimping-diameter, crowns will leak, whilst too narrow crimping endangers the bottle-mouth and renders opening difficult.

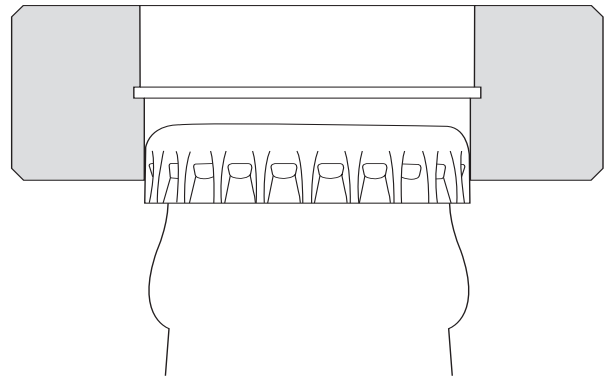
- the small gauge \emptyset may not pass over the corrugations of the closed crown.
- the large gauge \emptyset must pass over the corrugations of the closed crown.

Gauge dimensions in mm for standard bottle-mouths

Art. Nr.	Purpose	small \emptyset	large \emptyset
87	\emptyset 26 mm closed crowns, cold filling	28.35	28.85
89	\emptyset 26 mm closed crowns, pasteurization / sterilization closed twist-off crowns	28.55	28.75
88	\emptyset 29 mm closed crowns, cold filling	31.20	31.70
88.1	\emptyset 29 mm closed crowns, sparkling wine / warm filling / pasteurization	31.20	31.40



small gauge \emptyset



large gauge \emptyset

